



# A Brand A-CSF

Advanced Performance Carbide Coolant-Through Taps for Cast Iron and Aluminum Alloy

ABOUT OSG

DRILLING

THREADING

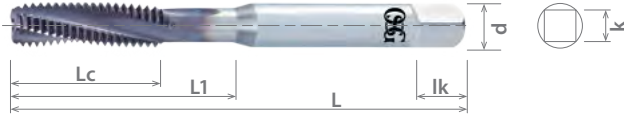
MILLING

HOLDERS

INDEX

## List 16600

A BRAND A-CSF, DIN Overall Length



EDP Number	Thread Size	Thread Limit	Chamfer Type	Overall Length	Thread Length	Neck Length	Shank Dia.	Square Width	Square Length	
				L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	
1660000000	●	M5 x 0.8	D4	Bottom (1.5P)	70.00	10.00	25.00	4.93	3.86	6.35
1660000100	●	M5 x 0.8	D4	Modified Bottom (2.5P)	70.00	10.00	25.00	4.93	3.86	6.35
1660000200	●	M6 x 1	D5	Bottom (1.5P)	80.00	12.00	31.00	6.48	4.85	7.94
1660000300	●	M6 x 1	D5	Modified Bottom (2.5P)	80.00	12.00	31.00	6.48	4.85	7.94
1660000400	●	M8 x 1.25	D5	Bottom (1.5P)	90.00	15.00	35.00	8.08	6.05	9.53
1660000500	●	M8 x 1.25	D5	Modified Bottom (2.5P)	90.00	15.00	35.00	8.08	6.05	9.53
1660000800	●	M10 x 1.25	D5	Bottom (1.5P)	100.00	18.00	39.00	9.68	7.26	11.11
1660000900	●	M10 x 1.25	D5	Modified Bottom (2.5P)	100.00	18.00	39.00	9.68	7.26	11.11
1660000600	●	M10 x 1.5	D6	Bottom (1.5P)	100.00	18.00	39.00	9.68	7.26	11.11
1660000700	●	M10 x 1.5	D6	Modified Bottom (2.5P)	100.00	18.00	39.00	9.68	7.26	11.11
1660001000	●	M12 x 1.75	D6	Bottom (1.5P)	110.00	21.00	-	9.32	6.99	11.11
1660001100	●	M12 x 1.75	D6	Modified Bottom (2.5P)	110.00	21.00	-	9.32	6.99	11.11

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request. Note: Reduce SFM 50% - 70% while using external coolant.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH											
1018	1045							15-50 SFM	30-330 SFM	30-330 SFM								

○ Good ⊙ Best

